

UAE Refinery - Oil and Gas

CAPACITY: 500,000 Barrels per day

A major oil and gas operator in UAE contracted CMC to deliver and certify 28 PEMS and 3 CEMS along with a mobile CEMS for compliance on their refinery stacks. A SmartCEMS® PEMS was started-up to record the operating and emission data in September of 2008 for all of the units. A data acquisition system was provided by Honeywell Xceed and was started-up to record the operating and emission data in the October of 2012. The DAS collects the process and gas flow data for the compliance monitoring system. The system utilizes the signal from the gas flow monitor and other boiler parameters and the results of test data to calculate emission rates



**Not actual site. Source: Arabian Gazette*

The PEMS was started-up to record the operating and emission data prior to certification. The PEMS was certified to monitor SO₂, NO_x, O₂, CO, and CO₂ from the boiler and heater exhaust stacks. The unit oxidizes LNG sour gas to eliminate noxious emissions. The burners utilize fuel gas generated at the site for combustion.

A SmartCEMS® PEMS was also deployed to monitor five flares. These were specifically developed to run with an emission factor that would run a Continuous Parametric Monitoring System (CPMS).

DAS System: PI-Osi Soft

History of Project Development:

01/10/2011

Project Start Date.

12/20/2013

Setup and installed hardware, collected emission data.

03/01/2014

Site acceptance testing.

PRODUCTS:

- SmartCEMS-60 PEMS**
- Analyzer Shelter for PEMS**
- Compliance Assurance Monitor**
- Configuration Tools**
- Continuous Parametric Monitoring System**
- Mobile CEMS**
- PEMS Analyzer**
- Remote Automated Sample and Calibration**
- Remote Terminal Unit**
- Sample Interface Panel**
- Server**
- Sample Line**

